## Metal Film Resistors



## INTRODUCTION

The MFR Series Metal Film Resistors are manufactured using a vacuum sputtering system to deposit multiple layers of mixed metal alloys and passivative materials onto a carefully treated high grade ceramic substrate. After a helical groove has been cut in the resistive layer, tinned connecting leads of electrolytic copper are welded to the end-caps. The resistors are coated with layers of blue color lacquer.

## General Type <br> Normal \& Miniature Style [ MFR Series ]

FEATURES

| Power Rating | $\mathrm{I} / 6 \mathrm{~W}, \mathrm{I} / 4 \mathrm{~W}, \mathrm{I} / 2 \mathrm{~W}, \mathrm{IW}, 2 \mathrm{~W}, 3 \mathrm{~W}$ |
| :--- | :--- |
| Resistance Tolerance | $\pm 0.5 \%, \pm \mathrm{I} \%, \pm 2 \%, \pm 5 \%$ |
| T.C.R. | $\pm 50 \mathrm{ppm} /{ }^{\circ} \mathrm{C}, \pm 100 \mathrm{ppm} /{ }^{\circ} \mathrm{C}$ |

## DERATING CURVE

For resistors operated in ambient temperatures above $70^{\circ} \mathrm{C}$, power rating must be derated in accordance with the curve below.

Rated Load (\%)


Ambient Temperature $\left({ }^{\circ} \mathrm{C}\right)$

| STYLE |  | DIMENSION |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Normal | Miniature | L | $\varnothing$ D | H | ød |
| MFR-12 | MFR25S | $3.4 \pm 0.3$ | $1.9 \pm 0.2$ | $28 \pm 2.0$ | $0.45 \pm 0.05$ |
| MFR-25 | MFR50S | $6.3 \pm 0.5$ | $2.4 \pm 0.2$ | $28 \pm 2.0$ | $0.55 \pm 0.05$ |
| MFR-50 | MFRIWS | $9.0 \pm 0.5$ | $3.3 \pm 0.3$ | $26 \pm 2.0$ | $0.55 \pm 0.05$ |
| MFRIOO | MFR2WS | $11.5 \pm 1.0$ | $4.5 \pm 0.5$ | $35 \pm 2.0$ | $0.8 \pm 0.05$ |
| MFR200 | MFR3WS | $15.5 \pm 1.0$ | $5.0 \pm 0.5$ | $33 \pm 2.0$ | $0.8 \pm 0.05$ |

## ELECTRICAL CHARACTERISTICS

| STYLE | MFR-I2 | MFR25S | MFR-25 | MFR5 | MFR-50 | MFRIWS | MFRIO0 | MFR2WS | MFR200 | MFR3WS |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Power Rating at $70^{\circ} \mathrm{C}$ | 1/6W | I/4W |  | I/2W |  | IW |  | 2W |  | 3 W |
| Maximum Working Voltage | 200 V |  | 250 V | 300 V | 350 V | 400 V | 500 V |  |  |  |
| Maximum Overload Voltage | 400 V |  | 500 V | 600 V | 700 V | 800 V | 1,000V |  |  |  |
| Voltage Proof on Insulation | 300 V | 400 V | 500 V |  |  | 700V | I,000V |  |  |  |
| Resistance Range | $1 \Omega-4 M 7 \Omega$ \& for E24 \& E96 series value |  |  |  |  |  |  |  |  |  |
| Operating Temp. Range | $-55^{\circ} \mathrm{C}$ to $+155^{\circ} \mathrm{C}$ |  |  |  |  |  |  |  |  |  |
| Temperature Coefficient | $\pm 50 \mathrm{ppm} /{ }^{\circ} \mathrm{C}, \pm 100 \mathrm{ppm} /{ }^{\circ} \mathrm{C}$ |  |  |  |  |  |  |  |  |  |

Note: Special value is available on request

ENVIRONMENTAL CHARACTERISTICS

| PERFORMANCE TEST | TEST METHOD |  | APPRAISE |
| :---: | :---: | :---: | :---: |
| Short Time Overload | IEC 60115-14.13 | 2.5 times RCWV for 5 sec . (Not more than maximum OverloadVoltage) | $\pm 0.25 \%+0.05 \Omega$ |
| Voltage Proof on Insulation | IEC 60115-I 4.7 | In V-Block for 60 sec., test voltage as above table | No Breakdown |
| Temperature Coefficient | IEC 60115-1 4.8 | Between $-55^{\circ} \mathrm{C}$ to $+155^{\circ} \mathrm{C}$ | By type |
| Insulation Resistance | IEC 60115-1 4.6 | in V-block for 60 Sec. | $>10,000 \mathrm{M} \Omega$ |
| Solderability | IEC 60115-14.17 | $245 \pm 5^{\circ} \mathrm{C}$ for $3 \pm 0.5 \mathrm{Sec}$. | 95\% Min. coverage |
| Solvent Resistance of Marking | IEC 60115-I 4.30 | IPA for $5 \pm 0.5 \mathrm{Min}$. with ultrasonic | No deterioration of coatings and markings |
| Robustness ofTerminations | IEC 60115-14.16 | Direct load for 10 Sec . in the direction of the terminal leads | $\geq 2.55 \mathrm{~kg}(24.5 \mathrm{~N})$ |
| Periodic-pulse Overload | IEC 601I5-I 4.39 | 4 times RCWV I0,000 cycles ( 1 Sec. on, 25 Sec . off) | $\pm 1.0 \%+0.05 \Omega$ |
| Damp Heat Steady State | IEC 60115-I 4.24 | $40 \pm 2^{\circ} \mathrm{C}, 90-95 \%$ RH for 56 days, loaded with 0.1 times RCWV | $\pm 1.5 \%+0.05 \Omega$ |
| Endurance at $70^{\circ} \mathrm{C}$ | IEC 60115-1 4.25 | $70 \pm 2^{\circ} \mathrm{C}$ at RCWV (or Umax., Whichever less) for 1,000 Hr. (1.5Hr.on, 0.5 Hr . Off) | $\pm 1.5 \%+0.05 \Omega$ |
| Temperature Cycling | IEC 60115-1 4.19 | $-55^{\circ} \mathrm{C} \Rightarrow$ Room Temp. $\Rightarrow+155^{\circ} \mathrm{C} \Rightarrow$ Room Temp. (5 cycles) | $\pm 0.75 \%+0.05 \Omega$ |
| Resistance to Soldering Heat | IEC 60115-14.18 | $260 \pm 3^{\circ} \mathrm{C}$ for $10 \pm 1$ Sec., immersed to a point $3 \pm 0.5 \mathrm{~mm}$ from the body | $\pm 0.25 \%+0.05 \Omega$ |

# Mouser Electronics 

Authorized Distributor

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Yageo:
MFR-25FTE52-4K7 MFR-25FBF52-698K MFR-25FBF52-90K9 MFR-25FTE52-51R MFR-25FBF52-23R MFR-25FBF52-23R2 MFR-25FBF52-23R5 MFR-25FBF52-23R7 MFR-25FBF52-240K MFR-25FBF52-240R MFR-25FBF52-243K MFR-25FBF52-243R MFR-25FBF52-249K MFR-25FBF52-249R MFR-25FBF52-24K MFR-25FBF5224K3 MFR-25FBF52-24K9 MFR-25FBF52-24R MFR-25FBF52-24R3 MFR-25FBF52-24R5 MFR-25FBF52-24R9 MFR-25FBF52-255K MFR-25FBF52-255R MFR-25FBF52-25K5 MFR-25FBF52-25R MFR-25FBF52-25R5 MFR-25FBF52-261K MFR-25FBF52-261R MFR-25FBF52-267K MFR-25FBF52-267R MFR-25FBF52-26K1 MFR-25FBF52-26K7 MFR-25FBF52-26R MFR-25FBF52-26R1 MFR-25FBF52-26R5 MFR-25FBF52-26R7 MFR-25FBF52270K MFR-25FBF52-270R MFR-25FBF52-271R MFR-25FBF52-274K MFR-25FBF52-274R MFR-25FBF52-27K MFR-25FBF52-27K1 MFR-25FBF52-27K4 MFR-25FBF52-27R MFR-25FBF52-27R4 MFR-25FBF52-27R5 MFR-25FBF52-280K MFR-25FBF52-280R MFR-25FBF52-287K MFR-25FBF52-287R MFR-25FBF52-28K MFR-25FBF5228K7 MFR-25FBF52-28R MFR-25FBF52-28R5 MFR-25FBF52-28R7 MFR-25FBF52-294K MFR-25FBF52-294R MFR-25FBF52-29K1 MFR-25FBF52-29K4 MFR-25FBF52-29R MFR-25FBF52-29R4 MFR-25FBF52-29R5 MFR-25FBF52-2K MFR-25FBF52-2K05 MFR-25FBF52-2K1 MFR-25FBF52-2K15 MFR-25FBF52-2K2 MFR-25FBF522K21 MFR-25FBF52-2K26 MFR-25FBF52-2K32 MFR-25FBF52-2K37 MFR-25FBF52-2K4 MFR-25FBF52-2K43 MFR-25FBF52-2K49 MFR-25FBF52-2K55 MFR-25FBF52-2K61 MFR-25FBF52-2K67 MFR-25FBF52-2K7 MFR-25FBF52-2K74 MFR-25FBF52-2K8 MFR-25FBF52-2K87 MFR-25FBF52-2K94 MFR-25FBF52-2M MFR-25FBF522M2 MFR-25FBF52-2M26 MFR-25FBF52-2M32 MFR-25FBF52-2M43 MFR-25FBF52-2M49 MFR-25FBF52-2M55 MFR-25FBF52-2M7 MFR-25FBF52-2M74 MFR-25FBF52-2M8 MFR-25FBF52-2M87 MFR-25FBF52-2R MFR-25FBF52-2R1 MFR-25FBF52-2R5 MFR-25FBF52-300K MFR-25FBF52-300R MFR-25FBF52-301K

